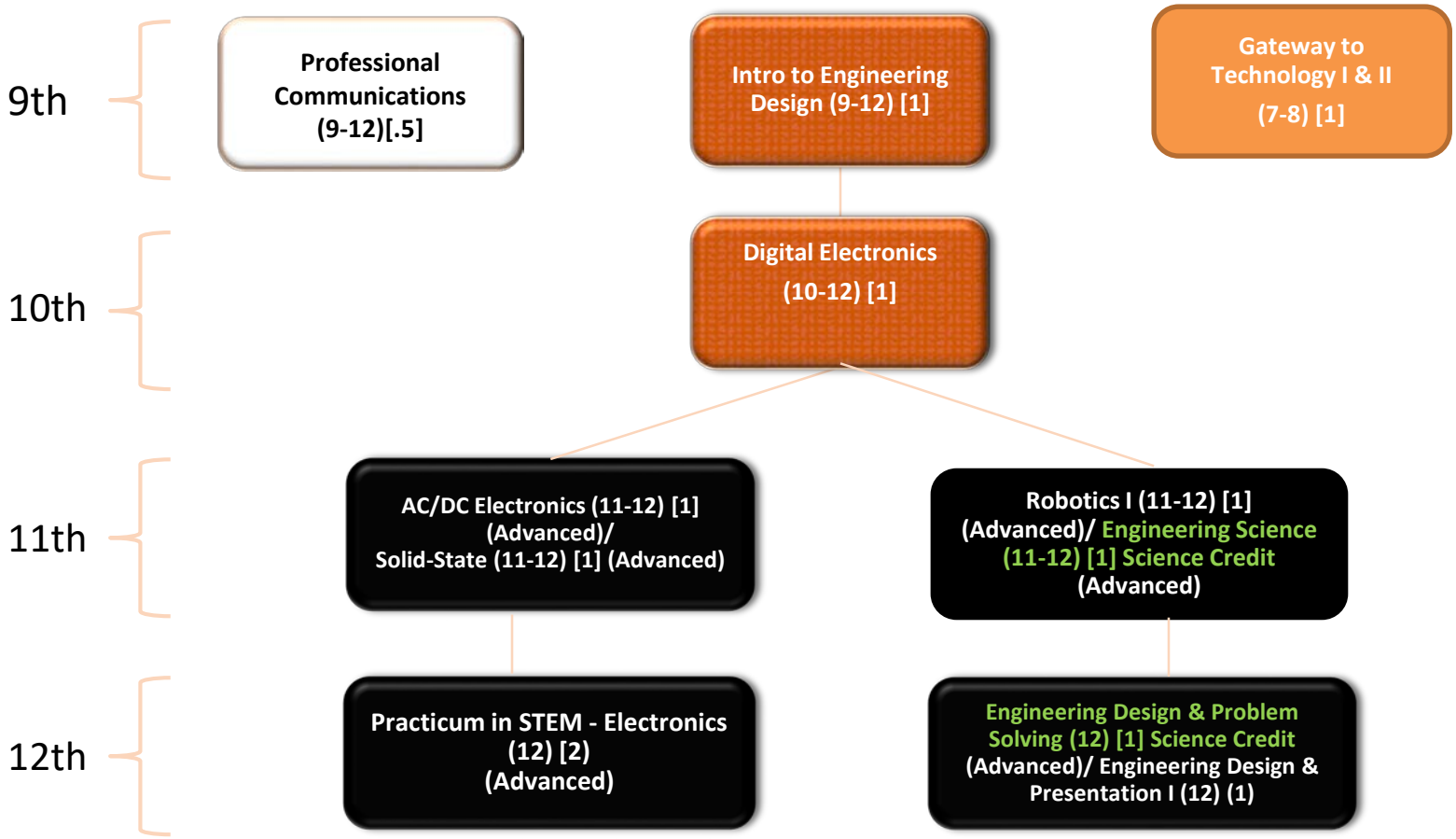Science, Technology, Engineering & Math